



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

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648.4709

Job Sheet 209361



Part No: 648.4709

Job Qty: 1 pcs

Part Name: SWA10A Overhaul Provisions



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/28/20

Job Tracking No:

Due Date: 6/1/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG OM_OOPM-SWA10A Rev 3 (648.4709) IPP Rev A 18.01.25 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	6/1/20	0.00	0.00		Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		

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GA 176



Container No: S275673



Part: 648.4709

Job No: 209361

Serial No/Batch: S275673

Revision: 3

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
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CANADA
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Email: sales@dartaero.com
www.dartaerospace.com

Date: 05/04/20

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120	QC 4	1 pcs	6/1/20	0.00 0.00	Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
					Packaging 1 - 37	
					QC 4 - 28	
					QC 4 - 58	
					QC 4 - 69	
					QC 4 - 9	
					QC 4 - 46	
					QC 4 - 68	
					QC 4 - 72	
					QC 4 - 74	
130	Packaging 3-1 - Stock - B4B	1 pcs	6/1/20	0.00 0.00	QC 4 - 75	
					QC 4 - 78	
					QC 4 - 84	
					QC 4 - 80	
					QC 4 - 85	
					Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
131	DC - 1 - B4B	1 pcs	6/1/20	0.00 0.00	Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
140	QC 21 - FG	1 pcs	6/1/20	0.00 0.00	Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
					Packaging 3 - 37 - B4B	
141	DC - 1 - B4B	1 pcs	6/1/20	0.00 0.00	DC - 1 - B4B	
					DC - 2 - B4B	
142	QC 21 - FG	1 pcs	6/1/20	0.00 0.00	QC 21 - FG - 21	

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MAY 0 5 2020

QC 21 - FG - 70

MAY 05 2020

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QC 21 - SA - 53

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Part Op 110 - Packaging 1 - Pick Kit
 Descriptions: 120 - QC4- 100% Inspect kits for completeness
 130 - (Identify as per dwg & Stock Location: _____)
 131 - Document Control) Supply owner's & overhaul procedures manual
 140 - (QC21- Final Inspection - Work Order Release)

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Job BOM

Part / Item	Component Name	Quantity	Operation	Container
188-FPSS-1032-1/2 Set Screw		1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5253108
188-FPSS-1032-3/8 Set Screw		1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5037669
188-FPSS-1032-5/8 Set Screw		1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5037083
188-FSCS-1032-5/8 Flat socket cap Screw		4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5241379
600.1319	Up Decal	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5273246
EL314-SJTOW	Long Line Electrical Wire, 14/3 Gauge replace w/t 01004-08-047	6 ft (6 ea)	110-Packaging 1 - Pick Kit	5196433
SWA10A-1100	Upper DU Bearing	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5228032
SWA10A-1200	Lower DU Bearing	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5082409
SWA10A-1300	Roller Thrust Bearing	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5077642
SWA10A-1400	Circlip	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5261517
SWA10A-400	Thrust Washer	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5225357
SWA6A-1900	1/4" Female Spade Connector	12 Ea (12 ea)	110-Packaging 1 - Pick Kit	5262476
SWA6A-2000	1/8" Female Spade Connector	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5093722

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	188-FPSS-1032-1/2	1	61	0
	188-FPSS-1032-3/8	1	69	0
	188-FPSS-1032-5/8	1	141	0
	188-FSCS-1032-5/8	4	195	0
	600.1319	1	195	0
	EL314-SJTOW	6	0	0
	SWA10A-1100	1	45	0
	SWA10A-1200	1	13	0
	SWA10A-1300	1	14	0
	SWA10A-1400	1	19	0
	SWA10A-400	1	38	0
	SWA6A-1900	12	162	0
	SWA6A-2000	4	417	0

Part Specifications

Specifications could not be found.

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Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only

Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐	
Date: _____	Sequence #: _____	QTY Affected: _____		MRB (QS1042)	
Description Work Order Deviation		Disposition			
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Other/Details: _____ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐			
		Completed By _____ Lead hand / Supervisor _____ QC / QA Coordinator _____			